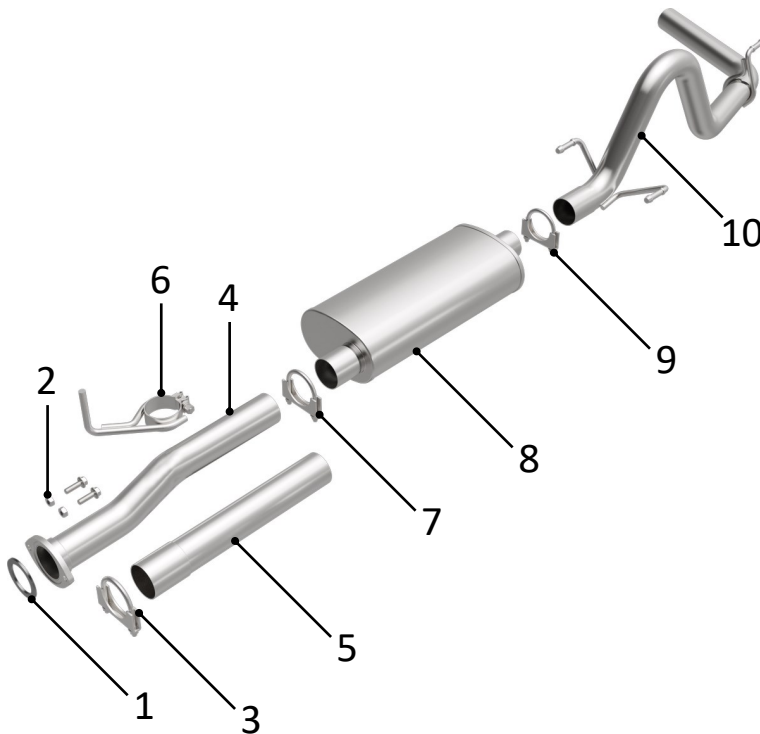


BRExhaust™

A **MAGNAFLOW** GROUP COMPANY

INSTALLATION INSTRUCTIONS | PART NO. 106-0942



STEP 1:

(Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust system. This will prevent electrical accidents and will reset the computer if it applies to the vehicle. Remove existing exhaust system from the vehicle. Only remove parts that will be replaced. Clean existing flange with a wire brush to ensure proper sealing.

STEP 2:

Slide **[6] Hanger Clamp** over **[4] Inlet Pipe Assembly** and attach to existing exhaust with supplied **[1] Gasket** and **[2] Hardware** then attach to existing isolator with **[6] Hanger Clamp**.

STEP 3:

For 140in. Wheelbase vehicles attach **[5] Extension Pipe** to **[4] Inlet Pipe Assembly** with supplied **[3] Clamp** then attach **[8] Muffler** to **[5] Extension Pipe** with supplied **[7] Clamp**.

For 127in. Wheelbase vehicles attach **[8] Muffler** to **[4] Inlet Pipe Assembly** with supplied **[7] Clamp**.

STEP 4:

Attach **[10] Tailpipe Assembly** to existing isolators and **[8] Muffler** with supplied **[9] Clamp**.

STEP 5:

Ensure new exhaust is not contacting any portion of the underbody of the vehicle or drivetrain.

STEP 6:

Tighten all clamps and bolts starting from rear of the vehicle. **(DO NOT EXCEED 30FT-LB WHEN TIGHTENING CLAMP AND CHECK ALL CLAMPS AFTER 50 MILES. RETIGHTEN IF NECESSARY)**

WARNING:

When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.



BRExhaust recommends professional installation for all products

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